DC25 MA - DC65 MA



HSS TIALN blade Reversible, two cutting edges

High quality blades



Clamping shellls

Stailess steel molded jaws

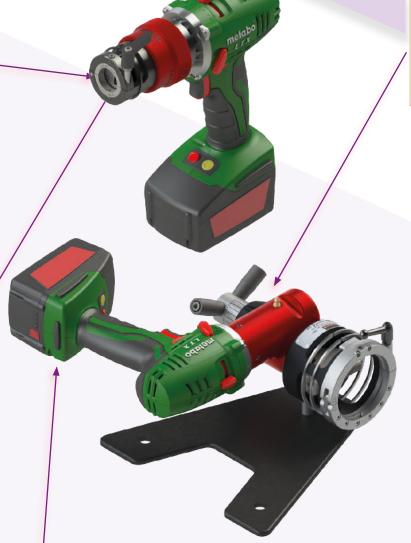


Easy adjustment

Indexable wrist and wide opening with spring







AXXAIR

INNOVATIVE ORBITAL SOLUTIONS

Accurate manual advance

Graduated vernier scale

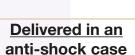




Easy set up of the tube

Large opening and pivot clamping





Water- and dustproof



Brushless motor 18V

- 2 mechanical speeds + electric speed variator
- Special handy design
- Work without return shock
- Integrated work lamp
- Comes with two 5.2 AH battery, LiHD technology, maximum autonomy

Facing range					
DC25-MA	ø3 - ø25.4 mm 0.1 - 1"				
DC65-MA	ø3 - ø63.5 mm 0.1 – 2.5"				







DC25 MA - DC65 MA

Technical characteristics:

Thickness < 3 mm (0,12") according to material

Burr-free tube squaring and edge breaking machine used after a band saw cut or on electropolished tubes. Ideal tool to face a band saw cut before automatic welding

18 V Drill / Driver motor:

- 220-240 V ~ 50 / 60Hz **or** 100-120V ~ 60Hz
- High rotation torque
- Rugged reduction housing which allows heat dissipation and optimal durability
- Come with two 18V Li-Power, 5.2 Ah batteries and a fast battery charger
- 2 mechanical speeds + electric speed variator :

Speed 1 : 0-500 tr/min (rpm) Speed 2 : 0-1700 tr/min (rpm)

All motors are supplied in their own individual cases, including the necessary tools

DC25

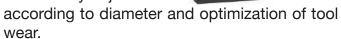
There are two mounting positions for the blade to cover the range of diameter.





DC65

Adjustment of the tool support by sliding: allows easy adjustment



- 30° and 45° outside bevel possible with optional tool holder
- Facing and bevelling in one operation
- Possibility to use two tools simultaneously



	Product Code	Facing machine for the following diameters (mm)	Net weight	Minimal straight length of tube	Dimensions (HxLxI in mm)
120 V Drill / Driver	DC25-MA1	Ø3 - Ø25.4 0.1 - 1"	2.5 kg	With standard jaws: 9mm (0.354") With micro-fit jaws: 5mm (0,196")	285 x 220 x 75
	DC65-MA1	Ø3 - Ø63.5 0.1 - 2.5"	5.5 kg	With standard jaws : 10mm (0,393")	140 x 325 x 250
230 V Drill / Driver	DC25-MA2	Ø3 - Ø25.4 0.1 - 1"	2.5 kg	With standard jaws : 9mm (0.354") With micro-fit jaws : 5mm (0,196")	285 x 220 x 75
	DC65-MA2	Ø3 - Ø63.5 0.1 - 2.5"	5.5 kg	With standard jaws : 10mm (0,393")	140 x 325 x 250



