

# Lincoln Electric EMEAR Declaration of Performance



DoP No.: LES- 16 / 0

1. Unique identification code of the product-type:  
**FILCORD 100**
2. Type:  
**EN ISO 16834-A / G 69 4 M21 Mn3Ni1CrMo**
3. Intended uses:  
**Filler materials and fluxes to be used for fusion welding of metallic structures or composite metal and concrete structures in construction works**
4. Manufacturer:  
**Lincoln Electric Europe BV, Nieuwe Dukenburgseweg 20, 6534 AD Nijmegen, Netherlands**
5. System of AVCP:  
**System 2 +**
6. Harmonised standard: **EN 13479:2017**      Notified body:  
**TÜV Rheinland Group, Notified Body No. 0035**
7. The notified body performed initial inspection of the manufacturing plant and of the factory production control; continuous surveillance, assessment and evaluation of the factory production control, and issued the certificate of conformity of the factory production control No:  
**0035-CPR-C420**

8. Declared performance:	<b>C</b>	<b>max. 0,12</b>	<b>‰ (m/m)</b>
<b>Chemical composition</b>	<b>Mn</b>	<b>1,30-1,80</b>	<b>‰ (m/m)</b>
	<b>Si</b>	<b>0,40-0,70</b>	<b>‰ (m/m)</b>
	<b>P</b>	<b>max. 0,015</b>	<b>‰ (m/m)</b>
	<b>S</b>	<b>max. 0,018</b>	<b>‰ (m/m)</b>
	<b>Cr</b>	<b>0,20-0,40</b>	<b>‰ (m/m)</b>
	<b>Ni</b>	<b>1,20-1,60</b>	<b>‰ (m/m)</b>
	<b>Mo</b>	<b>0,20-0,30</b>	<b>‰ (m/m)</b>
	<b>V</b>	<b>0,05-0,13</b>	<b>‰ (m/m)</b>
	<b>Cu</b>	<b>max. 0,35 *</b>	<b>‰ (m/m)</b>
	<b>Al</b>	<b>max. 0,12</b>	<b>‰ (m/m)</b>
	<b>Ti</b>	<b>max. 0,10</b>	<b>‰ (m/m)</b>
	<b>Zr</b>	<b>max. 0,10</b>	<b>‰ (m/m)</b>

**\* Cu including coppering;  $\sum$  other elements  $\leq$  0,25**

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011 under the sole responsibility of the manufacturer identified.

Signed for and on behalf of the manufacturer by:

Cergy Saint Christophe, 24.05.2018

Brian Barry  
Consumables BU Q.A. Manager